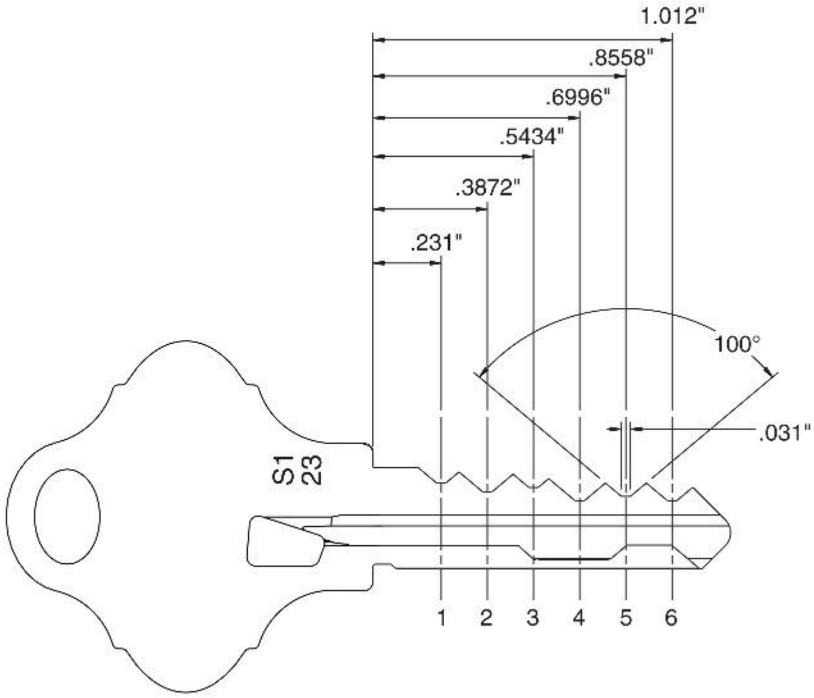
Schlage

Key Bitting Specifications

The following specifications are the same for Schlage Classic™ keys, including Primus®



MACS = 7

Increment:	0.15"
Progression:	Two Step
Blade Width:	.343"
Depth Tolerance:	+ .002" - 0
Spacing Tolerance:	± .001"

Root Depths

0	.335"
1	.320"
2	.305"
3	.290"
4	.275"
5	.260"
6	.245"
7	.230"
8	.215"
9	.200"

Cuts are read and written bow to tip. The patented Primus side bitting process is done at the Schlage factory. Key blanks have side bitting already milled.

Pins and Springs

Bottom Pins

Size	Length	Part No.
0	.165"	34-300
1	.180"	34-301
2	.195"	34-302
3	.210"	34-303
4	.225"	34-304
5	.240"	34-305
6	.255"	34-306
7	.270"	34-307
8	.285"	34-308
9	.300"	34-309



Master Pins

Size	Length	Part No.
2	.030"	34-202
3	.045"	34-203
4	.060"	34-204
5	.075"	34-205
6	.090"	34-206
7	.105"	34-207
8	.120"	34-208
9	.135"	34-209



Finger Pins

Size	Part No.
1	34-001
2	34-002
3	34-003
4	34-004
5	34-005
6	34-006
7	34-058

Top Pins

Size	Length	Part No.	Application
1	.235"	34-101	Plug total = 0, 1, 2, 3
2	.200"	34-102	Plug total = 4, 5, 6
3	.165"	34-103	Plug total = 7, 8, 9



Other Pins and Springs

Description	Part No.
Tumbler Spring	C503-113
Finger Pin Spring	C603-951
Sidebar	C603-950
Sidebar Spring	C603-952
Cap Pin	C503-116
Cap Pin Spring	C503-115

Reading Keys All keys will have exactly six Standard cuts and five Side Bit cuts, which should be read from the bow of the key to the tip.